

SOUTH PRODUCTION NOTES

Mar 10, 2015
7-3 Shift Notes

BASF EMPLOYEES

44 Last Recordable
620 Last Lost Time

131 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637 next:

No batches midnight shift...DC blow downs worked on by maintenance late afternoon shift Monday. Auger pulled out, cleaned and shim changed. Auger re-installed but many of the extruder pins were broken/damaged...work order submitted for new pins too be made.

#1 RC / Clean for AI 5637:

Calciner screener and syntron put together (screener screens 3 mesh Oversize and 11 mesh Fines, per John Bodmann). Calcinerr starting up late midnight shift and will begin feeding flush shortly. **When we start up the feed we need to feed in batch order.**

Exhaust to

#2 MED line / Cu 0860:

Line is down due to the mixer discharge gate. Parts needed and not available... Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860:

Stopped feed – nearly out of material. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360:

Ok to run with dust collection hose in the tote, but did not run midnight shift (worked on #1 auger, #1 RC set up and changing out all filters on #5 RC vac-u-max). The drums can use the stove pipe lid, but the dust collection slide gate will need to be closed.

Please take all dried samples to the sample rack.

#3 RC / Rescreening Si 1624:

Reversing late midnight shift Monday. The last bag needs to be labeled Lot 630 bag #10.

Keep feed rate 200-250.

Exhaust to Trimer

#4 RC / D-0222 KLP done 2458 Next:

Down, cleaning started. Will need a clean up sheet.

NOTE: Auto sample was repaired by Page Monday March 2; still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539 stopped/ switch to 4011:

Decision has been made to feed the rest of what is in the hopper or empty it out if we cannot run it out. Filters were changed before doing this, and feed restarted around 5:00 am Tuesday morning. Need to run out the hopper and the one bag hanging. We will need to clean up and get ready to run the 4011.

Continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ done, E 321 next

Bodmann advised to drum all remaining material for reclaim. Will need to clean up for E 321 next. Waiting for Sheets (start rough cleaning anytime and we will continue when sheets are delivered from Mark G.).

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

A leak has developed on the North side of the pfaudler where the solution line appears to go into the pfaudler. A work order has been written.

7 Tank Vanadyl Oxalate solution for V 2045:

BE SURE TO CHECK SPG BEFORE EACH BATCH AND ADJUST TANK AS NEEDED.

Old Pfaudler / Cleaning for BE0101

Pfaudler has been rinsed and hopper cleaned. Floor area has been cleaned.
Clean up sheets in Be 0101 MOD

National Dryer: Cleaning

GEM is finished.

PK Blender Selexsorb:

Continue, follow new solution sheets and contact John Bodmann if any questions.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Tower is loaded and running.

Tower 6 / QVAM next:

Maintenance was working on installing the bottom of the tower on first shift Monday . Does not appear to be complete. Waiting on shipping to weigh up the raw materials also. There will be a sheave change Tuesday before we can start.

North Screener / Cu-0860:

Running 0860 now

South Screener / Cu-0860:

Running 0860 now

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Both machines empty on midnight shift Monday night. NOTE: sample thief fell into bag 3 Lot 68

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Both machines empty on midnight shift Monday night.

TK #2 / V 2046:

Unloading only...

Blow down DC once a shift to keep up suction. Allow all material to come out of screw feeder before moving sagger from loading station.

NOTE: Grodecki is formulating a plan for milling. Started milling 2 drums off....continue

TK #4 / Cu 2508:

Grab any remaining 2508 bags from building 24. 1 bag of rescreens left. WOW for reprograming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

Continue...split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area. We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.

Building 27 Belt Filter / 6081:

Hold for freight elevator...stuckl on 1st floor. Work order submitted, need to contact T Krupp as soon as possible for emergency service. Continue...make sure north end provides copper nitrate (stay in contact with them!)

Priorities:

- 1) Reduction Towers
- 2) #1 MED/RC
- 3) #5 RC02320510
- 4) #2 T Kiln
- 5) HC-11 Precip/Dry
- 6) #3 MED
- 7) Harrop Kiln
- 8) West Pfaudler
- 9) #2 Line/#2RC
- 10) Horne Tableting Machines
- 11) #4 Tunnel Kiln
- 12) South PK
- 13) #3 RC

Clean up Priorities:

- 1) #1 RC
- 2) #6 RC
- 3) #5 RC
- 4) East pfaudler